

## ABSTRACT:

### CO<sub>2</sub> Hydrogenation to e-MeOH and e-DME: Advances and Challenges

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The catalytic hydrogenation of CO<sub>2</sub> to methanol (MeOH) and dimethyl ether (DME) is attracting growing industrial interest within the e-fuels landscape, as these molecules can also serve as liquid organic hydrogen carriers (LOHCs) for efficient hydrogen storage and transport in existing infrastructure [1]. Industrial methanol synthesis is traditionally performed over Cu–Zn–Al<sub>2</sub>O<sub>3</sub> catalysts at high pressure and temperature, though still limited by equilibrium and stability issues. Emerging Cu–Zn–ZrO<sub>2</sub> systems offer improved metal–support interactions, thermal resistance and hydrophobicity, resulting in greater catalyst durability in presence of water. Moreover, the hybridization of an optimized methanol synthesis formulation with a dehydration functionality can deliver a novel technological path based on the direct one-pot DME synthesis, which offers a promising route for process intensification, overall enhancing the activity-selectivity pattern and catalyst lifetime [2].

However, significant technological challenges still limit large-scale implementation. This contribution aims to critically analyze the current state of the art in CO<sub>2</sub> hydrogenation to e-MeOH and e-DME, highlighting the interdependence between catalyst architecture and reactor engineering. By integrating advances in multifunctional catalyst design with innovative reactor concepts, a rational pathway toward efficient, stable and scalable e-fuel synthesis is outlined, positioning methanol and DME as cornerstone molecules for future Power-to-X technologies based on renewable hydrogen.

[1] G. Bonura, S. Todaro, C. Cannilla and F. Frusteri, in *The Carbon Chain in Carbon Dioxide Industrial Utilization Technologies: a Case Study*, p.83, D. Wawrzyńczak, I. Majchrzak-Kuceba, C. Pevida. G. Bonura, R. Nogueira, M. De Falco, Eds. (CRC Press, Taylor & Francis Group, Boca Raton, 2022).

[2] E. Catizzone, C. Freda, G. Braccio, F. Frusteri, G. Bonura, *J. Energy Chem.*, 58, 55 (2021).